

CELL :- H.T. CELL NAME:- H.T. MACHINE / STAGE :- Charge Unloading Area OPERATION :- Charge Unload

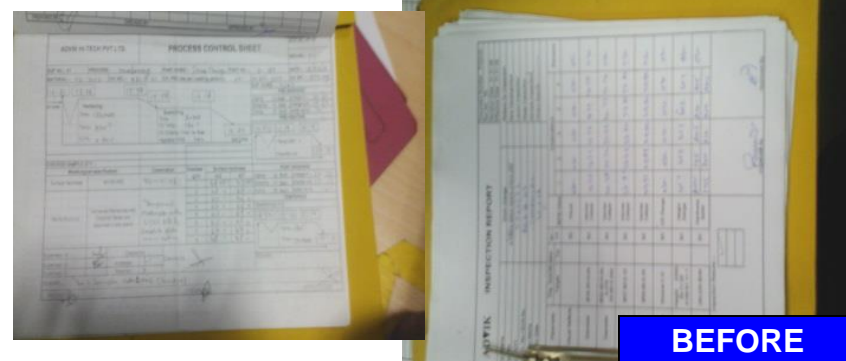
KAIZEN THEME :- To reduce consumption of A 4 Papers

IDEA :- Using one sheet for all

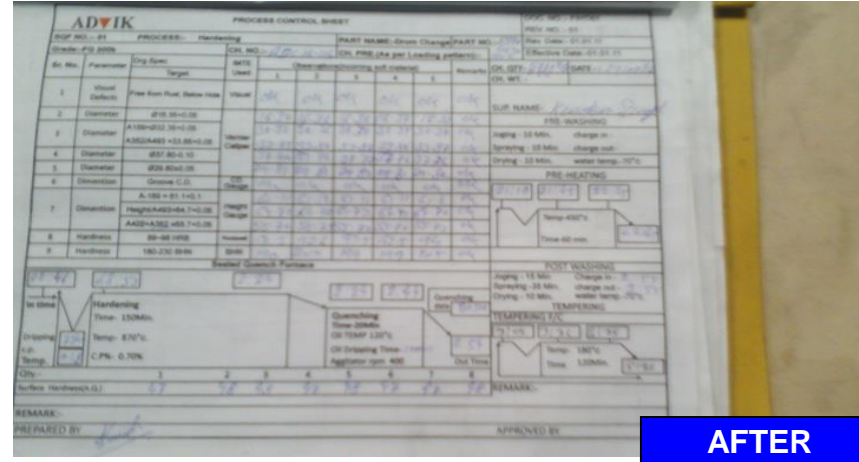
WIDELY/DEEPLY:-

COUNTERMEASURE:- We provided a combine sheet for all three Sheets.

PROBLEM / PRESENT STATUS :- Consumption Was very high 360 sheet in every month.



BEFORE



AFTER

BENCHMARK	360
TARGET	120
KAIZEN START	15.03.16
KAIZEN FINISH	25.03.16

TEAM MEMBERS :-

Satish kumar
Vijay Pal Maurya

BENEFITS :-

1. Delivery time reduced
2. Production increased
3. SQF idle time reduced

KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-

- WHY 1:-** Consumption was high
WHY :- Using three sheets

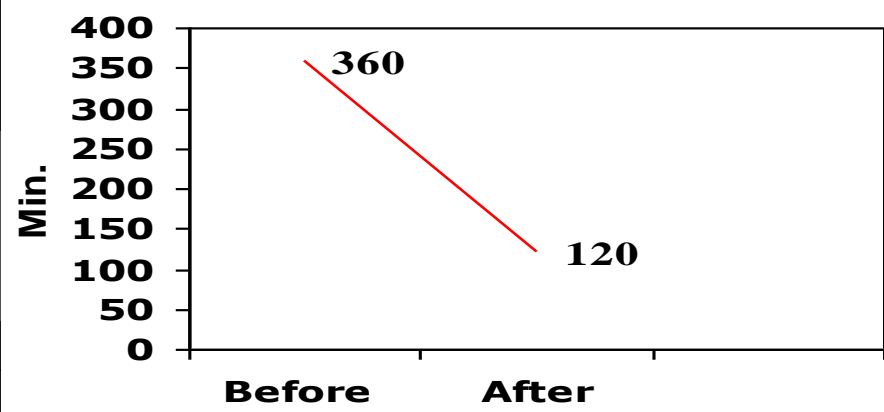
RESULT :- Reduced consumption of paper

WHAT TO DO :- Made a format

HOW TO DO :- Visual

FREQUENCY :- Monthly

ROOT CAUSE :- Using three sheets



COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	H.T.	25.11.13	VijayPal	Charge

REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN :-